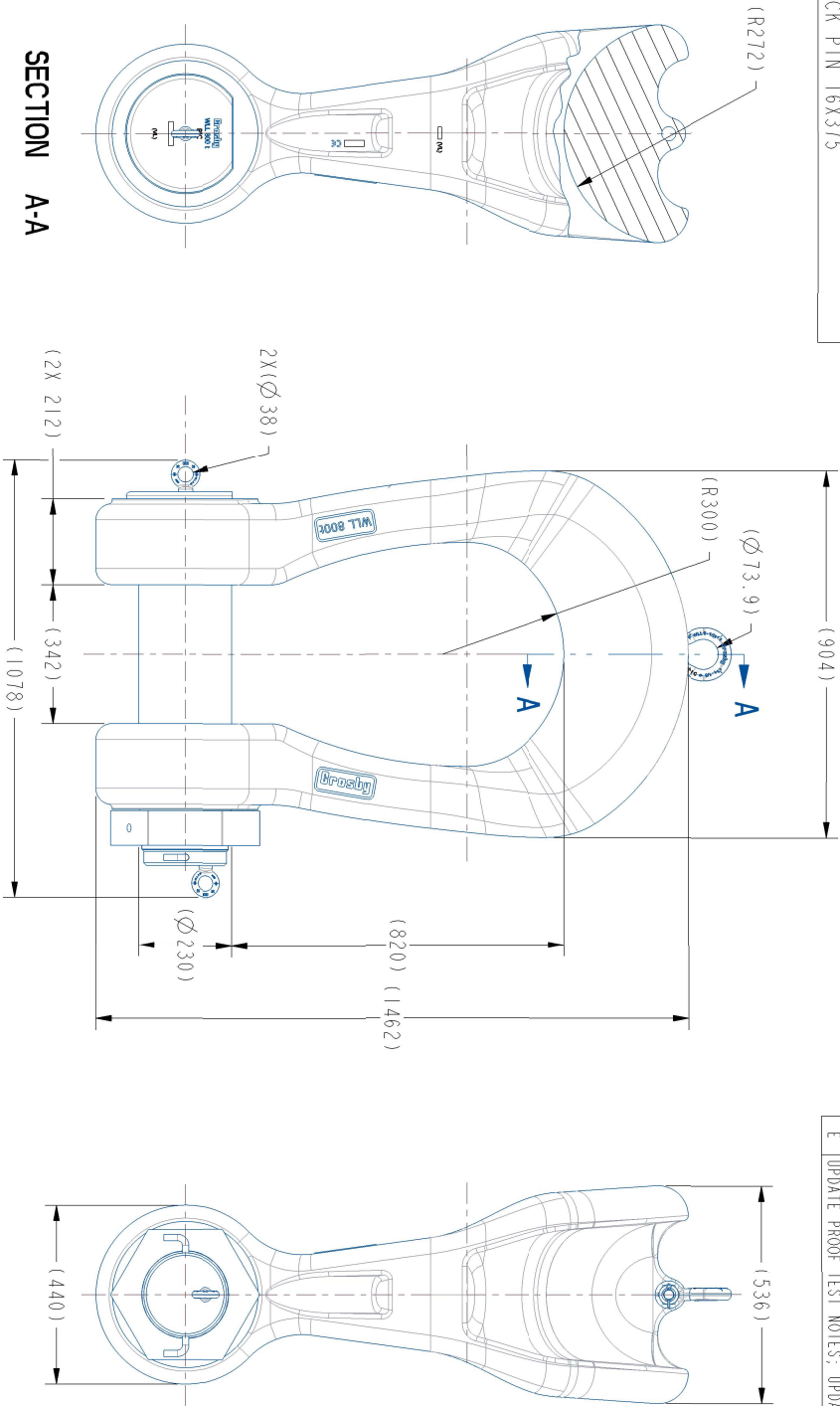


SERVICE PARTS	
PN	DESCRIPTION
1511031	800+ 2160 BLT KIT
1019579	SHK BLT-T ANCH GL 9-1/2TN G2130
1045995	BLT EYE MACH M-20
3707984	LOCK PIN 16X375



REV	DESCRIPTION	BY	DATE	CM
A	RELEASE TO PRODUCTION	REBEALL	17-JUN-2022	33990
B	UPDATE PL STATEMENT NOTE 3; ADD COATS TO NOTE 5 BOW AND BOLT MODEL UPDATE; EYE BOLTS WERE M16	J.LEWIS	14-DEC-2022	34308
C	BOW - REPLACED COTTER & BOLT MODEL UPDATE	J.LEWIS	08-AUG-2023	34541
D	ADD REPLACEMENT TABLE; UPDATE FORMAT; ADD (VL); ADD NOTE 6;	J.LEWIS	12-MAR-2024	34715
E	UPDATE PROOF TEST NOTES; UPDATE (VL) LOCATIONS	J.LEWIS	29-JUL-2024	35106



SECTION A-A

NOTES:

1. WORKING LOAD LIMIT: 800 METRIC TONS @ 5:1 DESIGN FACTOR.
2. PROOF TEST LOAD: 1600 METRIC TONS (2XWLL)(MFG ONLY)
3. CUSTOMER OR THIRD PARTY PROOF LOAD SHALL NOT EXCEED 1200 METRIC TONS (1.5WLL)
4. TESTING AND DOCUMENTATION PER ITP-2022-0044.
5. COATING:
 - BOW, NUT: ALKYL-PRIMER RAL 9006, (2-3 COATS)
 - BOLT: ALKYL-PRIMER RAL 3001, (2-3 COATS)
 - BOW AND BODY SHALL BE STAMPED "(VL)" SIZE 10

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN millimeters. DIMENSIONS ARE BEFORE COATING BREAK ALL SHARP EDGES. MACHINE SURFACES: 		COATING: SEE NOTES	
 METRIC TOLERANCES: LINEAR: N/A ANGULAR: N/A		HEAT TREATMENT: N/A HARDNESS: N/A	
DO NOT SCALE		REFERENCE: DNVGL-ST-0378; ITP-2022-0044; RAL 9006; RAL 3001	
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009		DISCLOSURE OF THIS DOCUMENT IS NOT PERMITTED UNLESS AUTHORIZATION IS EXPRESSLY GRANTED IN WRITING BY THE CROSBY GROUP LLC	
STATUS: PRODUCTION PROPOSAL: N/A DRAWN BY: REBEALL DATE: 19-Feb-2024 ENGINEER: J.LEWIS		TITLE: SHACKLE WIDE BODY G-2160 ASSEMBLY 800 TONNE	
PRODUCT LINE: 2160 SUPPLEMENT: N/A		APPROX WEIGHT: 1534.53 kg SCALE: DRAWING NO: 1021363 PART NO: 1021363	
		SHEET 1 OF 1	