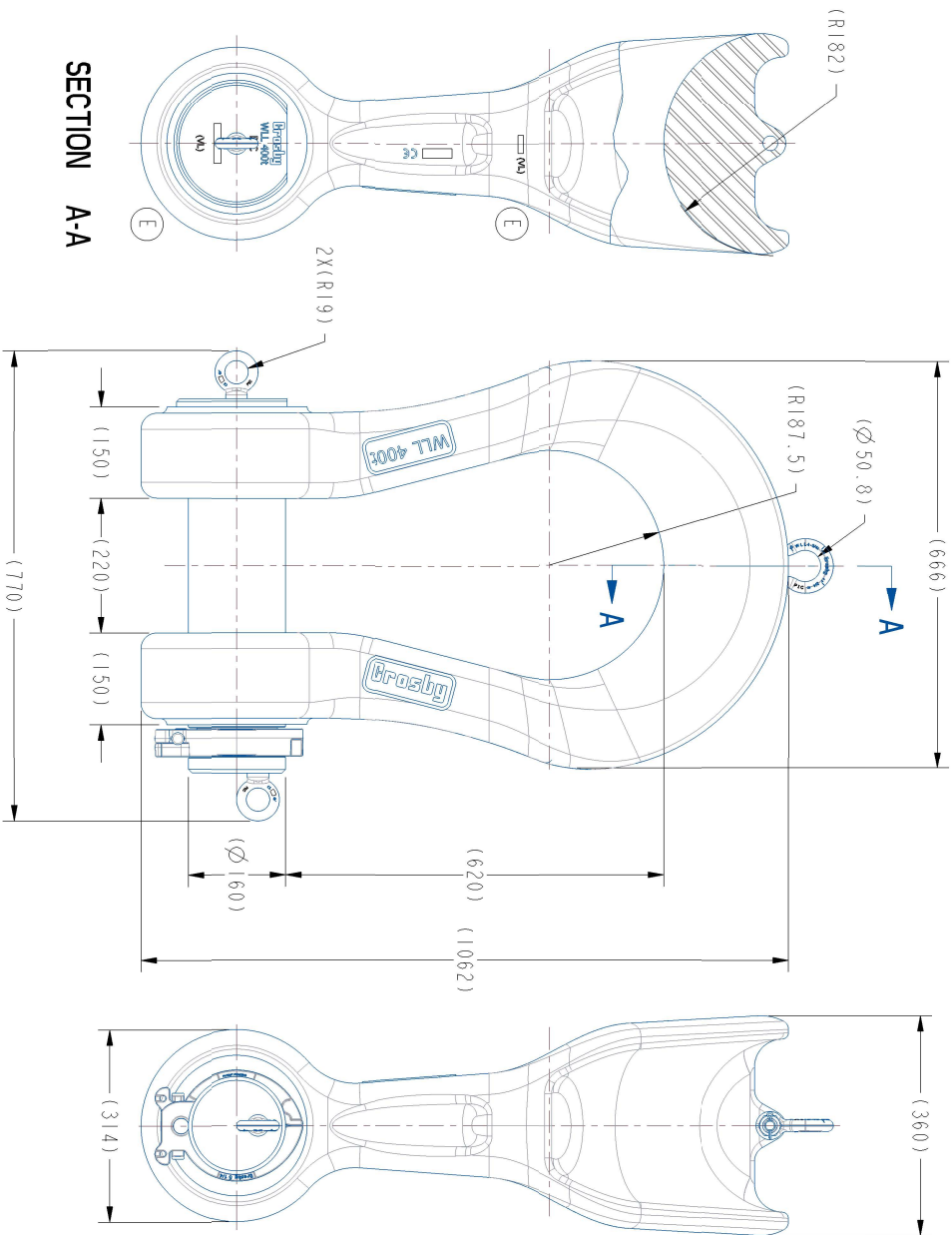


REV	DESCRIPTION	BY	DATE	CN
A	RELEASE TO PRODUCTION	REBEALL	01-MAR-2022	33990
B	UPDATE PL STATEMENT NOTE 3 ADD COATS TO NOTE 5 BOW & BOLT MODEL UPDATED	J.LEWIS	18-OCT-2022	34308
C	BOW & BOLT MODEL UPDATED	J.LEWIS	08-AUG-2023	34541
D	ADD REPLACEMENT TABLE: UPDATE FORMAT: UPDATE MODEL; ADD (VL) ADD NOTE 6	J.LEWIS	20-FEB-2024	34715
E	UPDATE PROOF TEST NOTES	J.LEWIS	26-JUL-2024	35106



- NOTES:
1. WORKING LOAD LIMIT: 400 METRIC TONS  
@ 5:1 DESIGN FACTOR.
  2. PROOF TEST LOAD: 800 METRIC TONS (2XWLL) (MEG ONLY)
  3. CUSTOMER OR THIRD PARTY PROOF LOAD SHALL NOT  
EXCEED 600 METRIC TONS (1.5XWLL)
  4. TESTING AND DOCUMENTATION PER  
ITP-2022-0044.
  5. COATING:
    - BOW: ALKYD-PRIMER, RAL 9006 (2-3 COATS)
    - BOLT: ALKYD-PRIMER, RAL 3001 (2-3 COATS)
    - EASY-LOC: NONE
  6. BOW AND BOLT SHALL BE STAMPED "(VL)"; SIZE 10

SERVICE PARTS		COATING:		STATUS:		TITLE:	
PN	DESCRIPTION	UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN millimeters. DIMENSIONS ARE BEFORE COATING. BREAK ALL SHARP EDGES. MACHINE SURFACES.	SEE NOTES	PRODUCTION	PROPOSAL:	SHACKLE WIDE BODY 2160E ASSEMBLY 400 TONNE	CORPORATE HEADQUARTERS 2600 NORTH CENTRAL EXPRESSWAY WILSONVILLE, OR 97150 TEL: 503.261.7900 FAX: 503.261.7902 1.800.772.1900
1019472	SHK BLT-T ANCH GL 2TN G2130	THIRD ANGLE PROJ	METRIC	HEAT TREATMENT:	REBEALL	DATE: 19-DEC-2022	ENGINEER: J.LEWIS
1045833	BLT EYE MACH M-10	DO NOT SCALE	ANGULAR	REFERENCE:	PRODUCT LINE: 2160E	APPROX WEIGHT: 524.34 kg	PART NO: 1021337
2038019	EASY-LOC AY 5 1/4 EASY-LOC AY	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009	SCALE	DISCLOSURE OF THIS DOCUMENT IS NOT PERMITTED UNLESS AUTHORIZATION IS EXPRESSLY GRANTED IN WRITING BY THE CROSBY GROUP LLC	SUPPLEMENT: N/A	SCALE: DRAWING NO: 1021337	SHEET 1 OF 1
1511039	400t 2160E BLT KIT						